

Date: Monday, 1/14/2008 1:14:42 PM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DOUBLER	
Job Number	: 36761		Part Number	: D314099	
Estimate Number	: 11470		Drawing Number	: D3140 REV F	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 1/14/2008 S.O. No. : N/A		Drawing Revision	: F	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 1/16/2008	
Previous Run	: 35156		Qty:	6 Um: Each	
Written By	: <u>  </u>				
Checked & Approved By	: <u>  </u>				
Comment	Est. 02.04.30 New Issue NG Est. Rev B New dwg rev. ecn781 06.04.18 EC Est. rev.C added scuffing NCR 061 EC Est Rev:D As per ECN #829 06-11-20 JLM Est Rev:E Now On Waterjet 07-03-28 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S032	2024-T3 .032 sheet  Comment: Qty.: 0.1422 sf(s)/Unit Total : 0.2843 sf(s) 2024-T3 .032 sheet Matl: 2024-T3 ( QQ-A-250/4 ) .032" thick ( M2024T3S.032 ) Batch <u>18147</u> <u>8-1-14</u>
2.0	WATER JET	FLOW WATER JET  Comment: FLOW WATER JET 1-Cut as per Dwg D3140 Dwg Rev: <u>F</u> <u>8-1-14</u> Prog Rev: <u>F</u> <u>6</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>8-1-14</u>
4.0	QC8	SECOND CHECK  Comment: SECOND CHECK <u>08/01/14</u> <u>6</u>

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Description :

5.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Scuff surfaces with 80grit sandpaper per QSI 006

2-Deburr.

No sharp edges

*08/01/16 (6)*

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*BK 08-01-16 (6)*

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*M-J 08/01/16 (6)*

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST142

*C 08/01/16 (6)*

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*D 08/01/17 (6)*

Job Completion



*U 08/01/17*

DART AEROSPACE LTD	Work Order:	36761
Description: Doulbler	Part Number:	D 3140-99
Inspection Dwg: D 3140-99 Rev: F		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <u>IB</u>	Audited by: <u>  </u>	Prototype Approval: <u>N</u>
Date: <u>8-1-14</u>	Date: <u>08/01/14</u>	Date: <u>  </u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	